

INSTRUCTIONS

917-15900

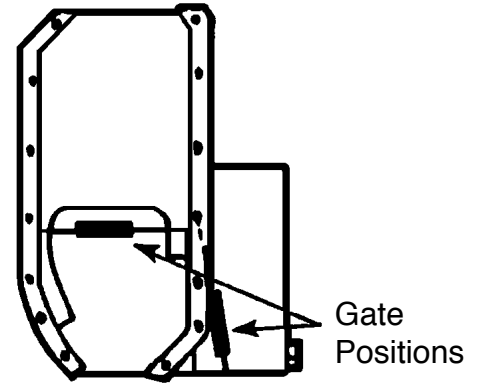
CLAIMER OIL PAN KIT FOR S/B CHEVY

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1. Cut off pan 5^{1/2}" below lip.
2. Position kit on pan and square using side piece. To fit stock starter allow 5" clearance between top of lid and top of pan. Pan will then be 7^{1/2}" deep. Tack in position.
- Note: If you wish to have pan deeper, straighten the front lip
3. Weld in gate assemblies. (Gates swing toward pump).
4. Weld on side piece.
5. To prevent warping during welding, bolt pan on block.

Welding Tip: Tack weld pan together before finishing welding, to prevent warping.

Note: Kit can be installed on Chevy truck oil pan.



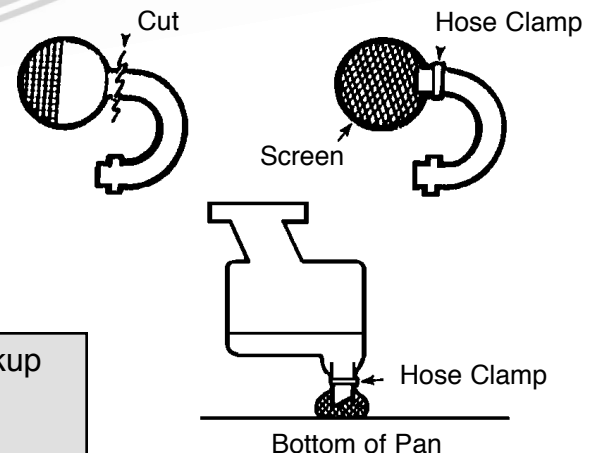
OIL PUMP PICKUP INSTALLATION

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To install a modified oil pump:

1. Drill and tap a 3/8" NPT hole into the bottom pump plate at center of rise in casting.
2. Screw in pipe. Measure and cut off to allow 1/8" to 3/8" clearance. Cut at angle so if pan is dented, pickup won't be blocked.
3. Install screen with hose clamp.
4. Plug stock pick up location with 5/8" expansion plug.

To install a stock oil pump pickup tube in pan or kit: Cut off tube. Add screen and clamps shown below.



NOTE: We also have available a pre-fabricated oil pump pickup designed to be used with our pan.

917-15135 For use with stock oil pump (OP55)

917-15136 For use with 4 bolt high volume oil pump (OP55HV)

Speedway Motors Inc., P.O. Box 81906
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www.speedwaymotors.com



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IMPORTANT

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